



POSTER CASES



DISPLAY CASES



MESSAGE BOARDS



EXHIBIT CASES



DIRECTORIES



**POBLOCKI**  
SIGN COMPANY LLC

*Challenge us*

# WHAT CAN WE DO? IT'S MORE LIKE: WHAT CAN'T WE DO?

After 75 years in the sign business, there's nothing we can't handle at Poblocki Sign Company.

The attractive, durable displays you'll find throughout this catalog are just the beginning. There's virtually no limit to what our veteran staff of designers and fabricators can create. Additionally, our experienced project managers handle every last detail from design concept to installation—on time and on budget. Along the way, we're committed to providing the industry's most responsive customer service.

Since 1932, the talented people of Poblocki have overcome every challenge for our customers. Today, they're the reason we're completely confident when we say: *Challenge us.*



*Our state-of-the-art facility*

## 5 GREAT REASONS TO CHOOSE POBLOCKI DISPLAYS

- **Easier Installation:** Low-bid production houses will deliver a display you have to piece together, adding labor costs. We ship our pieces fully factory assembled, so all that's left is mounting.
- **Custom Fit:** Our skilled journeymen will build your display to your exacting specs using only the highest-quality materials. Since we have no standard sizes, and our specialty is unique designs, your product truly will be custom-built by our craftsmen who average 20 years of experience.
- **Greater Durability and Appearance:** Particleboard construction? Low-quality components? Not with Poblocki. Unlike the others, we use solid aluminum frames and aluminum cabinet boxes, 1/4" tempered glass shelving and 1/8"-thick aluminum frame extrusions. Our displays last longer and look better.
- **Stronger Support for Heavier Loads:** The lower-grade hardware our competitors use won't support your more substantial trophies. We use heavy-duty hardware (#83 KV standards and 160 brackets with lever locks), so you can exhibit your wares with confidence.
- **Experience:** Poblocki averages 20 years of experience on the shop floor. Our skilled journeymen have the most advanced technology available, and are cross trained to ensure that they can truly handle the most daunting challenges.

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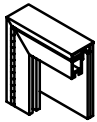
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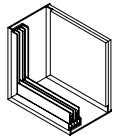
# MESSAGE BOARDS

When your message is constantly changing, a Poblocki message board is the perfect, cost-effective option. Our message boards are ideal for schools, churches, small businesses and other organizations. Choose between a single-faced or double-faced board, then add an optional illuminated header with your logo, and finally sit back, relax and let us take care of all the rest.

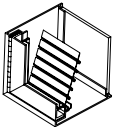
## AVAILABLE EXTRUSIONS



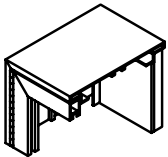
**Model B**  
2" depth  
Single faced  
Exterior  
Hinged Doors  
No lighting available



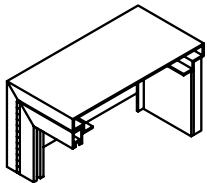
**Model C**  
4" depth  
Single faced  
Exterior  
Hinged Doors  
Lighting available



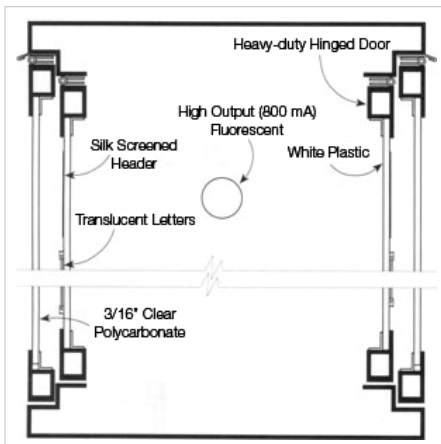
**Model D**  
6 1/4" depth  
Single faced  
Exterior  
Hinged Doors  
Lighting available



**Model E**  
8 7/8" depth  
Single or Double faced  
Exterior  
Hinged Doors  
Lighting available



**Model F**  
12" depth  
Double faced only  
Exterior  
Hinged Doors  
Lighting available



Model F – Double-Face Translucent



## BACKGROUNDS

Grooved Felt  
(Interior)



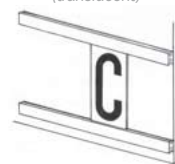
Tab Letters

Grooved Aluminum  
(Interior)



Hook-on aluminum letters

White Plastic  
(translucent)



Translucent Letters

Steel  
(for magnetic strips)



Engraved Name Strips

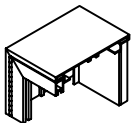
# DISPLAY CASES

Built with solid aluminum-framed cabinets and extrusions with reinforced aluminum corners. Shipped fully factory assembled in one crate. The quality and turnkey functionality of our display cases are unmatched in the industry. You'll agree with our customers around the country: "Poblocki display cases truly are in a league of their own."

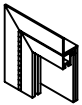
## AVAILABLE EXTRUSIONS



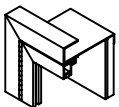
**Model B**  
2" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



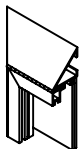
**Model E**  
8 7/8" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



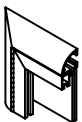
**Model G**  
1 3/4" depth  
Recessed Mounting  
Interior  
Sliding doors only  
Lighting available  
Use model L for sliding door cases  
with heights in excess of 66"



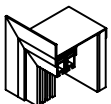
**Model H**  
1 3/4" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



**Model J**  
2 1/2" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



**Model K2**  
1 7/8" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available

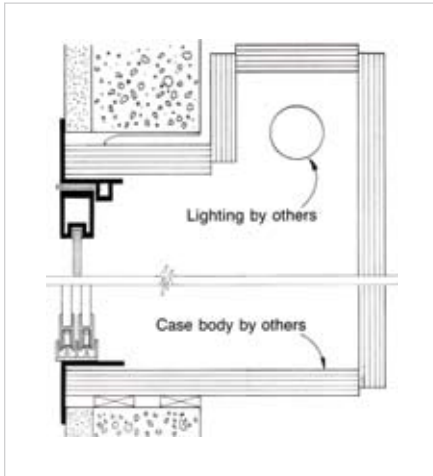


**Model L**  
Required for cases in excess of 66"  
tall with sliding doors  
2 1/2" depth  
Recessed Mounting  
Interior  
Heavy Duty complete framed glass  
sliding doors only  
Lighting available



# DISPLAY CASE FRONTS

For recessed openings of any size, we can produce a case front that fits exactly right and looks great. To value engineer your unique product, our Display Case Front line offers solid aluminum frames with our standard ¼" glazing to fit any size recessed opening. We also can provide shelving, components and locks to turn your wall into a one of a kind display case.



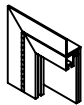
Model G – Display Case Front



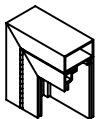
## AVAILABLE EXTRUSIONS



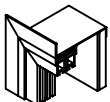
**Model B**  
2" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Heavy-duty framed glass sliding door  
Lighting available



**Model G**  
1 3/4" depth  
Recessed Mounting  
Interior  
Sliding doors only  
Lighting available  
Use model L for sliding door cases  
with heights in excess of 66"



**Model I**  
3" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



**Model L**  
Required for cases over 66" tall  
2 1/2" depth  
Recessed Mounting  
Interior  
Heavy Duty complete framed glass  
sliding doors only  
Lighting available

## WHY POBLOCKI DISPLAY CASES

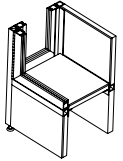
FEATURES	POBLOCKI	COMPETITORS
Shipped Fully Factory Assembled	YES	NO
Constructed with Aluminum Cabinet Boxes	YES	NO
Aluminum Framed Cabinet with 1" Trim	YES	NO
1/8" Thick Aluminum Frame Extrusion	YES	NO
16 Gauge Galvanized Steel Reinforced Corners	YES	NO
20 Years Average Shop Floor Experience	YES	NO
Made in America by Union Journeymen	YES	NO
1/4" Tempered Glass Doors	YES	NO
Heavy Duty #83 and #160 KV Hardware and Standards	YES	NO



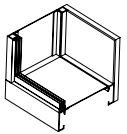
# EXHIBIT CASES

Poblocki exhibit cases offer the same high quality and turnkey convenience of our other display cases, but with views from multiple angles. Our exhibit cases can be wall-mounted or free-standing, and are the perfect solution for all locations.

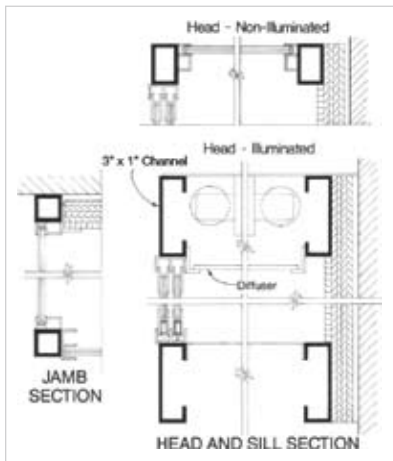
## AVAILABLE EXTRUSIONS



**Model R**  
 Lighting available  
 Sliding or hinged Doors  
 Interior  
 Free standing  
 Available in any depth



**Model O**  
 Lighting available  
 Sliding or hinged Doors  
 Exterior with legs  
 Available wall mounted, recessed  
 Available in any depth



Model O – Wall Mount



Modified Model O

Exhibit cases are available as single units (as show above) or can be ganged together in various configurations.



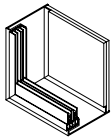
# POSTER CASES

At Poblocki, we've been making superior-quality poster cases since our founding in 1932. Today, our cases include models with colorful cork backgrounds or four-sided snap framed, graphic holders that preserve your displays better than any competing product. Challenge us with your custom specs.

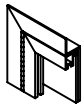
## AVAILABLE EXTRUSIONS



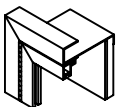
**Model B**  
2" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



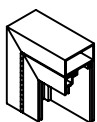
**Model C**  
4" depth  
Single faced  
Exterior  
Hinged Doors  
Lighting available



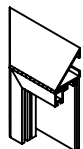
**Model G**  
1 3/4" depth  
Recessed Mounting  
Interior  
Sliding doors only  
Lighting available  
Use model L for sliding door cases  
with heights in excess of 66"



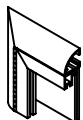
**Model H**  
1 3/4" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



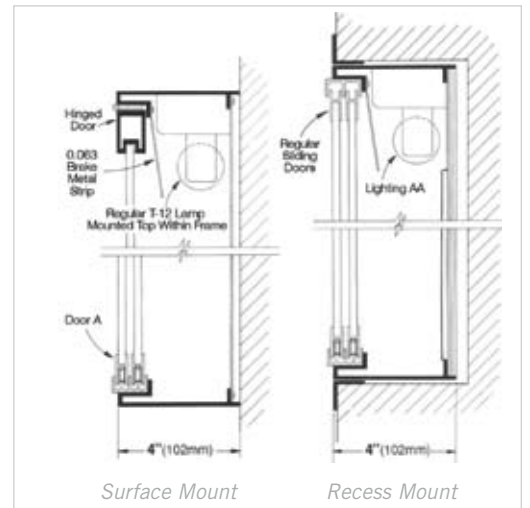
**Model I**  
3" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



**Model J**  
2 1/2" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



**Model K2**  
1 7/8" depth  
Recessed and Surface Mounting  
Interior and Exterior  
Sliding and Hinged Doors  
Lighting available



Model C





# CUSTOM DISPLAY WORK

At Poblocki, unlike many sign companies, we aren't bound by our catalog. What can we create to meet your unique needs? Below are just a few examples of our custom display work. We thrive on these challenges, so bring us yours today.

## THEATER CASES



## DIRECTORIES



## KIOSK / STREETSCAPES





# GENERAL SPECIFICATIONS

## PART 1 GENERAL

### 1.1 SUBMITTALS

#### A. Product Data:

1. Provisions established within the General and Supplementary Conditions of the Contract, Division 1 General Requirements and the Drawings are collectively applicable to this Section.
  - a. Include material details for each display/postercase specified; aluminum frame, hinged and sliding doors, illumination, and glass shelving.

#### B. Shop Drawings:

1. Submit shop drawings showing layout, profiles, and product components, including dimensions, anchorage, all details, elevations, plans and sections required to indicate all conditions.

#### C. Samples:

1. Submit suppliers standard color chart for selection purposes and selected colors for verification purposes.

### 1.2 QUALITY ASSURANCE

#### A. Supplier: Obtain all products in this section from a single supplier.

#### B. Regulatory Requirements: Products shall meet requirements of the Americans with Disabilities Act Accessibility Guidelines (ADAAG) and local amendments and modifications.

#### C. Installer: Installer specialized and experienced in work similar to that required for this project shall perform Installation.

## PART 2 PRODUCTS

### 2.1 ACCEPTABLE MANUFACTURERS

#### A. Specifications based on Display/Postercase Series manufactured by Poblocki Sign Company LLC, 800-776-7064, West Allis, WI 53214. Manufacturers' products listed must meet or exceed the specifications approved for this project. Other manufacturers must have a minimum of five years experience manufacturing products that meet or exceed these specifications and comply with Division 1 requirements regarding substitutions.

### 2.2 MATERIALS AND COMPONENTS

#### A. Materials and Components

- (1) Aluminum Extrusions: Meeting ASTM B221, alloy 6063-T5.
- (2) Aluminum Panels: Meeting ASTM B209, minimum 0.090" (2.28mm) thick.

### 2.3 FABRICATION

#### A. General:

- (1) Comply with requirements indicated for materials, thickness, finishes, colors, designs, shapes, sizes, and details of construction.
- (2) Welded Connections: Comply with AWS standards for recommended practices in shop welding. Provide welds behind finished surfaces without distortion or discoloration of exposed side. Clean exposed welded surfaces of welding flux and dress on exposed and contact surfaces.
- (3) Mill joints to a tight, hairline fit.
- (4) Display/Postercases to be fully factory assembled. No visible fasteners or knocked-down cases will be acceptable.
- (5) Form panels to required size and shape. Comply with requirements indicated for design, dimensions, finish, color, and details of construction.
- (6) Display/Postercases to be fabricated based on dimensions as shown on architectural drawings.
- (7) Coordinate dimensions and attachment methods to produce display panels with closely fitting joints. Align edges and surfaces with one another in the relationship indicated.
- (8) Increase metal thickness or reinforce with concealed stiffeners or backing materials as required to produce surfaces without distortion, buckles, warp, or other surface deformations.
  - a. Fabricate frame from extruded aluminum. Corners to have hairline miters and be braced by means of internal aluminum angles. If welding is necessary, none should be visible. Frames shall have a continuous back-up member behind door.
  - b. Venting: Provide venting as recommended by the manufacture to prevent condensation.

# GENERAL SPECIFICATIONS

## 1. SERIES

- Message Board p. 3       Display Case p. 4       Display Case Fronts p. 5  
 Exhibit Cases p. 6       Poster Cases p. 7
- 

## 2. EXTRUSION MODEL

- Model "B"       Model "C"       Model "D"       Model "E"  
 Model "F"       Model "G"       Model "H"       Model "I"  
 Model "J"       Model "K2"       Model "L"       Model "O"  
 Model "R"
- 

## 3. USAGE

- Interior       Exterior
- 

## 4. MOUNTING

- Recessed       Semi recessed       Wall mounted       Surface mounted  
 With legs       Free standing       Pedestal mount       Other
- 

## 5. DIMENSION

- Quantity       Width       Height       Depth
- 

## 6. DOOR SWING

- Top hinged       All left hinged       All right hinged       Alternating left/right hinged  
 Bottom hinged       Sliding       Other
- 

## 7. DOORS

- Regular sliding       Heavy-duty framed sliding (for heights over 66" tall)  
 Hinged
- 

## 8. GLAZING

### GLASS

- ¼" Tempered       ¼" Laminated safety glass       Other

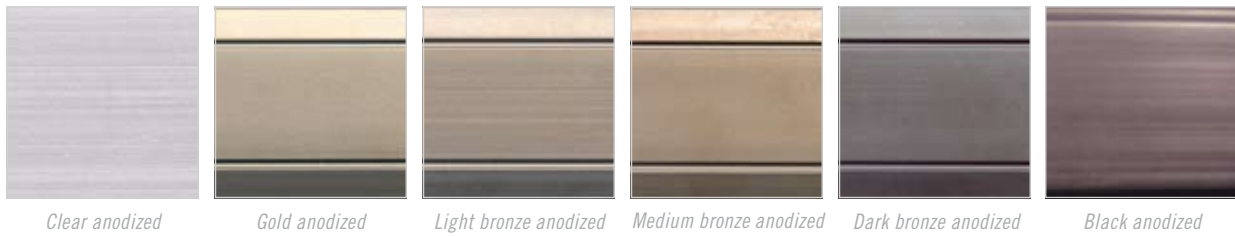
### PLASTIC

- 3/16" Clear acrylic       3/16" Clear polycarbonate       ¼" Clear polycarbonate       Other
- 

## 9. LIGHTING

- Regular T-12 fluorescent       Small T-8 fluorescent       High output fluorescent       Directional  
 Neon       Incandescent chasers       Track lighting       Other  
 Non-illuminated





**10. FINISH**

- Clear anodized
- Gold anodized
- Light bronze anodized
- Medium bronze anodized
- Dark bronze anodized
- Black anodized
- Acrylic polyurethane (specify Matthews or Benjamin Moore color)
- Other

**11. SHELVING** (3/8" shelves recommended for weights over 50lbs)

- 1/4" Polished plate glass
- 1/4" Polished tempered glass
- 3/8" Polished plate glass
- 3/8" Polished tempered glass

**12. SHELVING DEPTH**

Available from 4" to 24" – recommend shelving depth be 3" less then total depth of case



**13. BACKGROUND TYPE**

- 1/4" Cork
- Fabric over cork (shown above)
- Vinyl over cork
- Flat vinyl
- Grooved vinyl
- Grooved felt (indoor only)
- Grooved aluminum
- White plastic
- Steel
- Wood veneer
- Porcelain marker board
- Snap frame
- Lift and fall poster holder
- Plastic laminate
- Other

**14. ADDITIONAL OPTIONS**

- Changeable Letters 1 1/2" – 6"
- Engraved name strips
- Custom header





**POBLOCKI**  
SIGN COMPANY 

*Challenge us*

922 SOUTH 70<sup>TH</sup> STREET | WEST ALLIS, WISCONSIN 53214

MAIN: (414) 453-4010 | FAX: (414) 453-3070

[WWW.POBLOCKI.COM](http://WWW.POBLOCKI.COM)